Work Orde	er ID 54299 09 2:32:54 PM									Page
Item ID: Revision ID:	D412-769-042		Accept				s	etup Sta Sto		
Item Name: Start Date: Required Date:	Aft Facing Seat, RH 07/12/2009 Start Qty: 5.00 : 21/12/2009 Req'd Qty: 5.00	(18818) B() 1881		Cust Item I Customer:	D:			(4) (新)		
Reference:							_			
Approvals:	Process Plan:QC:	Date(94/2-7 Date:	Tooling: SPC (Y/N):		ıte:		R	tun Sta Sto		
Sequence ID/ Work Center I	Operation Description		Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr									
IIN D412-769	Rev B									
DC Document Control	DOCUMENT CONT Memo Photoco	ROL py bluefile & type labels per Pl	0.00 0.00 PP D412-769-042 C	HG 001			NA	18		
Document Control	1.101030	., .,								

110

Quality Control

QC4-100% Inspect kits for completeness

0.00

8,0101,02

Memo

0.00

K5 RH

Packaging

120 Packaging

Packaging

Ĕ

Memo

0.00

0.00

Identify and pack for shipping as per PPP D412-769-042 \(\text{Docation:} \) \(\text{DPP Rev:} \)

PM 54091

(10/01/ps (C)

Dart Aerospace L	td
-------------------------	----

	WORK ORDER CHANGES										
STEP	PROCEDURE CHANGE	Ву	Date	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector					
					; *						
	STEP	STEP PROCEDURE CHANGE	STEP PROCEDURE CHANGE By	STEP PROCEDURE CHANGE By Date	STEP PROCEDURE CHANGE By Date Qty	STEP PROCEDURE CHANGE By Date Qty Chief Eng / Prod Mgr					

Part No:		PAR #:	Fault Category:	NCR: Yes No	DQA:	Date:	
	Resolution:		Disposition:	QA: N/C Closed	(•	Date:	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)										
D.47-	0.75	Description of NC		Corrective Action Section B	Verification	Approval	Annua					
DATE	STEP	STEP Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspector				
	[

NOTE: Date & initial all entries

Work Order ID 54299



Page 2

December 7, 2009 2:32:54 PM

Item ID:

D412-769-042

Accept



Setup Start

Revision ID:

Item Name:

Aft Facing Seat, RH

Start Date:

03/12/2009

Start Qty: 5.00

Operation

Description

Required Date: 21/12/2009

Reg'd Qty: 5.00



Cust Item ID:

Customer:

Draw

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Start

Run

QC: _

Date:

SPC (Y/N):

Set Up/

Date:

Stop

Sequence ID/ Work Center ID

OC21- Final Inspection - Work Order Release

Run Hours 0.00

Number Rev.

Plan Draw Code

Accept Qty

Reject Qty

Reject Insp. Number

Stamp

130

Memo

0.00

Quality Control

W/O:		WORK ORDER CH	WORK ORDER CHANGES								
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
						i					
		:									
·											

Part No: _		_ PAR #:	Fault Category:	_ NCR: Yes No	DQA:	Date:	
	Resolution:		Disposition:	_ QA: N/C Closed	l:	Date:	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC		Corrective Action Section B	Verification	Approval	Approval				
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector			

NOTE: Date & initial all entries

Picklist Print

December 7, 2009 2:32:58 PM

Work Order ID: 54299

Comments:

D412-769-042 Parent Item:

Parent Item Name: Aft Facing Seat, RH

Start Date: 07/12/2009

Required Date: 21/12/2009

Page 1

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Status Issued
D412-724-041		Manufactured	No			110	Each	0.0000	5.0000	· 4353	6
Head Rest Assembly, Cente D412-724-044	ſ	Manufactured	No			110	Each	0.0000	5.0000	5 4351	a
Head Rest Assembly, RH D412-769-044		Manufactured	No			110	Each	0.0000	5.0000	334269	10-1-255

Aft Facing Seat Assembly, RH

Dart Ae	rospace	e Ltd							<i>,</i>
W/O:			WO	RK ORDER CHANG	ES				
DATE	STEP	PRO	OCEDURE CHAN	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
	·						· · · · ·		
Part No	:	PAR #:	Fault Categ	ory:	NCR: Yes	No DQ	A:	Date:	
Resolution:									
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCF	R)			•
5.4		Description of NC	Corrective Action		Section B		Verification		Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date) 1	ion C	Approval Chief Eng	QC Inspector
;									

NOTE: Date & initial all entries